



PLANO from pinta acoustic delivers excellent absorption values – in both low and high frequency ranges. Thanks to its low weight and minimal installation height, the absorber is suitable for a wide variety of applications.

>> | Service

- Call our telephone hotline for advice on your individual situation.

pinta acoustic gmbh
Otto-Hahn-Straße 7
82216 Maisach, Germany
info +49 (0)8141.88 88-0
fax +49 (0)8141.88 88-555
www.pinta-acoustic.de



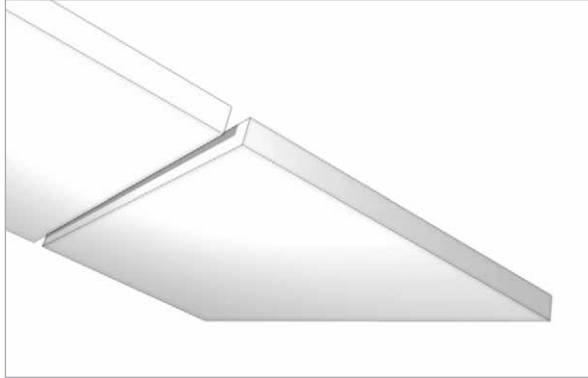
PLANO – the versatile acoustic system

PLANO consists of an “open cell” foam on a melamine resin basis and satisfies the requirements of building material class B1 according to DIN 4102. The extensive range of products makes the absorber suitable for numerous applications. Whether you want a bevel cut design or a particular choice of colors: Plano offers a wide range of options and provides a rational alternative in many situations.



>> Choose from a range of alternatives:

- pinta SONEX
- pinta PYRAMID



Product advantages

- Also pinta PLANO F available with bevel cut
- Easy to install using fireproof system adhesives
- Environment-friendly, being free from synthetic and natural mineral fibers, halogens and CFCs
- Reduced transport and handling costs due to low weight
- Exceptionally good sound absorption
- Customized color schemes possible
- Variable panel sizes and element thicknesses possible
- High resistance to ageing

Colors

pinta PLANO is available in the following standard colors:



white

gray

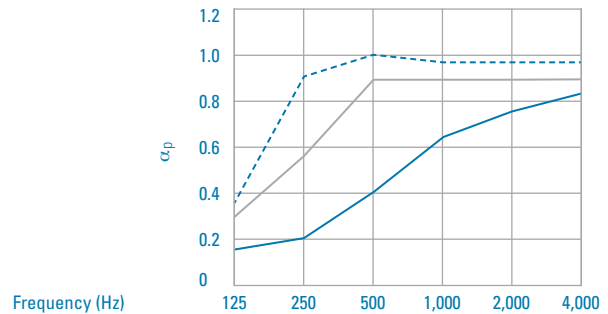
Other colors are available for willtec on request, subject to a minimum order quantity of 100 m².

Dimensions

1,250 x 625 mm

Other dimensions up to 3,000 x 1,250 mm on request.

Sound absorption coefficient α_p , pinta PLANO, according to DIN EN ISO 11654



PLANO 20

α_p	0.15	0.20	0.40	0.65	0.75	0.85
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PLANO 50

α_p	0.30	0.55	0.90	0.90	0.90	0.90
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PLANO 80

α_p	0.35	0.90	1.00	0.95	0.95	0.95
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willtec product data

Characteristic	DIN	Value
Base material		Melamine resin foam
Colors*		white gray
Material density**	EN ISO 845	9.5 ± 1.5 kg/m ³
Fire rating	DIN 4102	B1 (flame-retardant)
General test certificate issued by building authorities		P-NDS04-291
Thermal conductivity (d = 50 mm)	DIN 52,612	$\lambda_{10,lr} < 0.035$ W/mK
Sound absorption coefficient (d = 50 mm; 2000 Hz)	DIN 52 215	> 90 %
Tensile strength	DIN EN ISO 179	120 to 180 kPa
Percentage elongation after fracture	DIN EN ISO 1798	15 to 29 %
Compression hardness	ISO 3386-1	6 to 11 kPa
Diffusion resistance coefficient	DIN 52615	approx. 1 to 2
Length-specific flow resistance	DIN EN 29053	8 to 20 kNs/m ⁴
Long-term temperature stability		180 °C
Short-term temperature stability		220 °C

* Colors may vary.

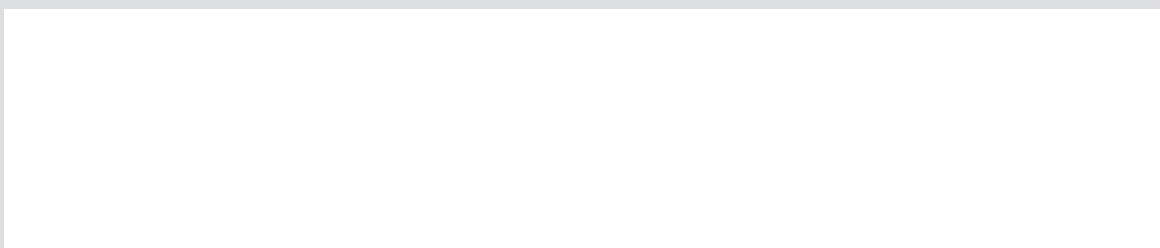
** Pursuant to EN ISO 845 determined with samples having the following minimum dimensions: 250 x 250 x 250 mm.

The foam may have pores of different sizes according to the texture.

Thicknesses

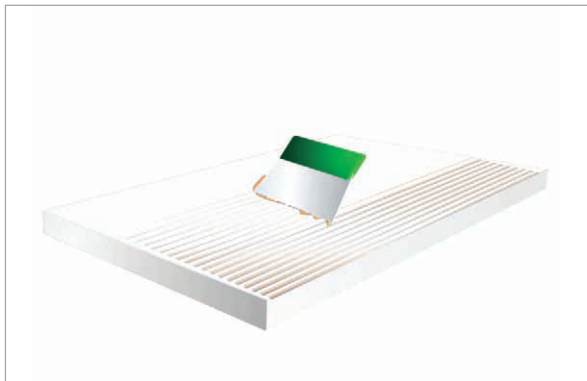
10, 20, 30, 40, 50, 80 and 100 mm.

Other thicknesses on request.

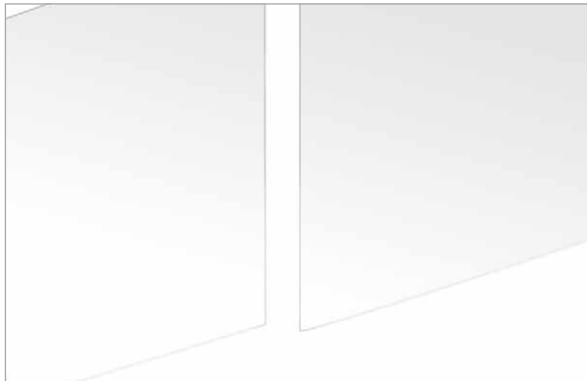




Cut absorber to the required size



Apply acoustic adhesive



Lay absorbers with a gap of up to 20 mm

Installation advice

We recommend using the adhesives below for adhesion of pinta PLANO to the following surfaces:

- porous surfaces, such as wood, brick or concrete: pinta acoustic adhesive D
- smooth, non-porous surfaces such as steel panels or PVC: pinta acoustic adhesive S

Gloves should be worn when installing pinta PLANO, to avoid getting dirt on the panels. The absorbers can be cut with a sharp knife. We recommend laying the absorbers with a shadow gap of up to 20 mm, to achieve an optimum appearance.

pinta acoustic adhesive D

Field of application

Adhesion of pinta absorbers (except A2 products) to porous interior surfaces.

Features

pinta acoustic adhesive D is ready for use and bonds immediately. Nevertheless, absorbers can be adjusted within 5 minutes after laying. pinta acoustic adhesive D adheres securely to concrete, mineral plasters, brickwork and boards made of gypsum, plasterboards and gypsum fibers as well as wooden particle boards (manufacturer's instructions must be followed).

Shelf life

At least 12 months when stored in a dry, frost-free place in unopened original packaging.

>> FAQs about bonding with acoustic adhesive D

- | | |
|---|---|
| <ul style="list-style-type: none"> ■ Spacing between elements: up to 20 mm ■ Acoustic adhesive D is ready for use ■ Element adjustment time: 5 minutes ■ Shelf life: 12 months in unopened original package | <ul style="list-style-type: none"> ■ Consumption: 1.2 to 1.5 kg/m² for whole-area bonding ■ Working temperature range: +5 to +25 °C ■ Drum sizes: 5 and 20 kg |
|---|---|

Lowest film formation temperature

approx. +4 °C.

Working temperature range

From approx. +5 °C to approx. +25 °C. Generally, pinta acoustic adhesive D must not be exposed to sub-zero temperatures.

Surface

Surfaces must be even, clean, dry, solid, stable and free of dust, oil and wax. In particular, wallpapers and coats of paint must be removed. Surfaces with insufficient stability, e.g. loose plasters, must be undercoated using a commercially available primer thinned with water in a ratio of 1:1. Uneven surfaces must be smoothed. We recommend carrying out an adhesion test.

Application

Using a toothed putty-knife (size 3-4), pinta acoustic adhesive D is applied to the whole surface area. The absorbers are pressed on and aligned. Fresh spots of adhesive must be wiped off with water. During and after adhesion of pinta products, good ventilation must be ensured so that the adhesive sets quickly.

Consumption

1.2 to 1.5 kg/m² for whole-area adhesion.

Please note

We recommend carrying out an adhesion test.

pinta acoustic adhesive S**Fields of application**

pinta acoustic adhesive S is a polydimethylsiloxane based adhesive and is particularly suitable for bonding pinta absorbers to smooth, non-porous surfaces.

Features

pinta acoustic adhesive S is ready for use and bonds immediately. Nevertheless, absorbers can be adjusted within 5 minutes after laying. pinta acoustic adhesive S adheres securely to surfaces such as steel panels, trapezoidal sheet metal and PVC.

Shelf life

12 months when stored in a dry, cool and frost-free place in unopened original packaging.

Working temperature range

From approx. +5 °C to approx. +40 °C. Generally, pinta acoustic adhesive S must not be exposed to sub-zero temperatures.

Skin formation

Within 5 minutes at +23 °C and 50 % relative humidity.

Temperature resistance

Von -50 °C bis +180 °C.

Surface pre-treatment

Surfaces must be stable, clean, dry, and free of oil and grease.

>> FAQs about bonding with acoustic adhesive S

- Spacing between elements: 20 mm
- Acoustic adhesive S is ready for use
- Element adjustment time: 5 minutes
- Shelf life: 12 months in unopened original package
- Consumption: half a cartridge per m²
- Working temperature range: +5 to +40 °C
- Packaging units: 12 pcs. per carton

Application

pinta acoustic adhesive S is applied to the surface in strips. The number of strips depends on the product and the size of the absorbers.

Consumption

approx. half a cartridge per m².

Please note

We recommend carrying out an adhesion test.

Shelf life

At least 12 months when stored in a dry, frost-free place in unopened original packaging.



Cut absorber to the required size



Apply acoustic adhesive



Lay absorbers with a gap of up to 20 mm

>> | Notes on adhesion

We recommend carrying out an adhesion test, as the precise composition of the underlying surface must always be verified on site. Surfaces must be even, clean, dry, solid, stable and free of dust, oil and wax. In particular, wallpapers and coats of paint must be re-

moved. Surfaces with insufficient stability, e.g. loose plasters, must be undercoated using a commercially available primer thinned with water in a ratio of 1:1. Uneven surfaces must be smoothed.

Checklist

Material

- willtec is a soft foam on a melamine resin basis. Building material class B1 (flame-retardant) according to DIN 4102.

General test certificate issued by building authorities:
P-NDS04-291.

Dimensions PLANO

without bevel cut

- 1,250 x 625 x 10 mm
 1,250 x 625 x 20 mm
 1,250 x 625 x 30 mm
 1,250 x 625 x 40 mm
 1,250 x 625 x 50 mm
 1,250 x 625 x 80 mm
 1,250 x 625 x 100 mm
 special dimension: _____
(max. dimension: 3,000 x 1,250 mm)

Dimensions PLANO F

with bevel cut (socket 15 mm/bevel cut 45 °)

- 1,250 x 625 x 30 mm
 1,250 x 625 x 40 mm
 1,250 x 625 x 50 mm
 special dimension: _____
(max. dimension: 2,000 x 1,250 mm, min. dimension 250 x 250 mm)

Color

- white
 gray
 color coating of the visible side similar to _____

Adhesives

- pinta acoustic adhesive D
For porous surfaces such as concrete, mineral plasters, plasterboard, gypsum fibers and wooden particle boards.
- pinta acoustic adhesive S
For non-porous surfaces such as steel panels, trapezoidal sheet metal and PVC.

>> Contact / Enquiries

Company stamp:	Quantity:	m ²

pinta acoustic gmbh
Otto-Hahn-Straße 7
82216 Maisach, Germany
phone +49 (0)8141. 88 88-0
fax +49 (0)8141. 88 88-555